

**CLAIMS**

I claim:

5                   1. A method of forming a transformer comprising the steps of:  
providing a first winding disk wound in a first direction and having a  
Start and a Finish;  
providing a second winding disk wound in a second direction reversed  
from said first direction and having a Start and a Finish; and,  
electrically connecting said Start of said first winding disk to said Start  
10 of said second winding disk.

2. The method of claim 1 further comprising the steps of:  
providing a third winding disk wound in said first direction and having  
a Start and a Finish; and,  
15 electrically connecting said Finish of said second winding disk to said  
Finish of said third winding disk.

3. The method of claim 2 further comprising dishing said second  
winding disk.  
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